



2016 NISSAN SENTRA

1.8 S CVT



Scan QR code for general model information & options

Your Upgrade Awaits

Standard Equipment Included at No Extra Charge

MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine
Xtronic CVT®
(Continuously Variable Transmission)
Eco & Sport Drive Modes
Front & Rear Stabilizer Bars
Power-Assisted Vented Front Disc / Rear Drum Brakes
16" Steel Wheels w/ Full Wheel Covers

SAFETY & SECURITY

Driver & Front Passenger, Side-Impact, & Curtain Air Bags
Lower Anchors and Tethers for Children (LATCH)
Anti-Lock Braking System (ABS)
Traction Control System (TCS)
Vehicle Dynamic Control (VDC)
Electronic Brake force Distribution (EBD)
Tire Pressure Monitoring System (TPMS)
Nissan Vehicle Immobilizer System

COMFORT & CONVENIENCE

Air Conditioning w/ in-Cabin Microfilter
6-Way Adjustable Driver's Seat
Power Windows w/ Driver's One-Touch Auto Up/Down Feature
Power Door Locks w/ Auto-Locking Feature
Remote Keyless Entry
AM/FM/CD/USB Audio System w/ 4 Speakers
Illuminated Steering Wheel Audio Controls
Bluetooth® Hands-free Phone System
Cruise Control w/ Illuminated Controls
60/40 Split Fold-Down Rear Seats

EXTERIOR

Halogen Smart Auto Headlights
Dual Body-Color Power Outside Mirrors

Manufacturer's Suggested Retail Base Price: \$17,760.00

Options Included by Manufacturer
SPLASH GUARDS 190.00
PROTECTION PACKAGE 360.00

Trunk Protector
Body Side Moldings
Rear Bumper Protector (Clear)
CARPETED FLOOR MATS AND TRUNK MAT 180.00

DESTINATION CHARGES 835.00

Total* \$19,325.00

EPA DOT Fuel Economy and Environment Gasoline Vehicle

Fuel Economy MIDSIZE CARS range from 13 to 114 MPG. The best vehicle rates 119 MPG.

32 MPG
combined city/hwy
29 city
38 highway

3.1 gallons per 100 miles

You save \$2,000
in fuel costs over 5 years compared to the average new vehicle.

Annual fuel cost \$1,400

Fuel Economy & Greenhouse Gas Rating (tailpipe only) **Smog Rating** (tailpipe only)

8 Best **5** Best

This vehicle emits 278 grams CO₂ per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fuelconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 25 MPG and costs \$9,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.00 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fuelconomy.gov

Calculate personalized estimates and compare vehicles



GOVERNMENT 5-STAR SAFETY RATINGS DELIVERY

Overall Vehicle Score ★★★★★
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Crash Driver ★★★★★ Passenger ★★★★★
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

Side Crash Front seat ★★★★★ Rear seat ★★★★★
Based on the risk of injury in a side impact.

Rollover ★★★★★
Based on the risk of rollover in a single-vehicle crash.

VEHICLE COLORS:
EXT:DEEP BLUE PEARL
INT: CHARCOAL

FINAL ASSEMBLY POINT:
AGUAS (ABV.)MEX

TRANSPORT METHOD:
TRUCK

DEALER:
PENCE NISSAN
11841 MIDLOTHIAN TURNPIKE
MIDLOTHIAN VA
23113

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.
Source: National Highway Traffic Safety Administration (NHTSA)
www.safercar.gov or 1-888-327-4236

This Vehicle qualifies for Nissan's

Security+Plus Extended Protection Plan

The only service agreement backed by Nissan Extended Services North America!
Ask your dealer for details, or call 1-800-NISSAN-1 for more information

VIN: 3N1AB7AP3GY331614
EMS:50 STATE EMISSIONS
MDL:12016-331614 RAY-G
OPT: M-B92B93L92C03

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*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

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